

# Work Order ID 55906

February 4, 2010 10:36:56 AM



Page 1

Item ID: D412-761-047

Accept



Setup Start



Revision ID:

Item Name: Door Mounted Instrument Panel

Stop



Start Date: 2/04/10 Start Qty: 2.00



Cust Item ID:

Required Date: 2/05/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:  Date:

Tooling: Date:

Run Start



QC: Date:

SPC (Y/N): Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-761	Rev D								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-761-047 CHG001

LL 10-02-04

8/10/02/22

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-2-02 (20) 20

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/02/22

(72)

# Work Order ID 55906

February 4, 2010 10:36:56 AM



Page 2

Item ID: D412-761-047

Accept



Setup Start



Revision ID:

Stop



Item Name: Door Mounted Instrument Panel

Start Date: 2/04/10 Start Qty: 2.00



Cust Item ID:

Required Date: 2/05/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-761-047

Location:

PPP Rev: A

10/02/22

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/02/23

ME  
10-2-22

# Picklist Print

February 4, 2010 10:36:52 AM

Page 1

Work Order ID: 55906

Parent Item: D412-761-047

Parent Item Name: Door Mounted Instrument Panel

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Start Date: 2/04/10

Required Date: 2/05/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3705-041 Instrument Panel Assembly		Manufactured	No			110	Each	0.0000	2.0000			
D3707-1 MOUNTING LUG		Manufactured	No			110	Each	8.0000	4.0000			

Warehouse  
Location

Main Warehouse

ST

46022

Loc Qty

8

8

Loc Code

D3790-1  
INDEXING BLOCK

Manufactured No

110

Each

5.0000

2.0000

Warehouse  
Location

Main Warehouse

ST88

55190

Loc Qty

5

5

Loc Code

D3867-1  
Connector Plate

Manufactured No

110

Each

5.0000

2.0000

Warehouse  
Location

Main Warehouse

ST

44594

46024

Loc Qty

5

2

3

Loc Code

B54820

10-2-22

4  
10-2-22

2  
10-2-22

2

# Picklist Print

February 4, 2010 10:36:52 AM

Page 2

Work Order ID: 55906

Parent Item: D412-761-047

Parent Item Name: Door Mounted Instrument Panel


Start Date: 2/04/10

Required Date: 2/05/10


Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Start Qty: 2.00


Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-3A <i>h4</i>  Bolt		Purchased	No			110	Each	338.0000	8.0000		10-2-22	<i>SL</i>

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	338	
111925	7	
112314	9	
<u>113121</u>	122	8
113359	200	

<i>SL</i> AN526C1032R6 <i>h6</i>  Screw	Purchased	No				110	Each	816.0000	12.0000		10-2-22	<i>SL</i>
---	-----------	----	--	--	--	-----	------	----------	---------	--	---------	-----------

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	816	
<u>1892</u>	816	12

<i>SL</i> AN743-12 <i>h2</i>  Clip	Purchased	No				110	Each	43.0000	4.0000		10-2-18	<i>SL</i> <u>24</u>
--	-----------	----	--	--	--	-----	------	---------	--------	--	---------	---------------------

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	43	
<u>100798</u>	43	4

February 4, 2010 10:36:52 AM

Shop Packet Print

Page 2

# Picklist Print

February 4, 2010 10:36:52 AM

Work Order ID: 55906



Parent Item: D412-761-047



Parent Item Name: Door Mounted Instrument Panel

Start Date: 2/04/10

Required Date: 2/05/10

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD10L		Purchased	No			110	Each	3,563.000	12.0000			
------------	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--



Washer



10-2-18

SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3563

101291

16

105793

49

110985

3498

18

MS21075L3



Nutplate

Purchased

No

110

Each

129.0000

12.0000



10-2-18 SL (24)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

129

112991

13

113734

116

12

# Picklist Print

February 4, 2010 10:36:53 AM

Page 4

Work Order ID: 55906



Parent Item: D412-761-047



Parent Item Name: Door Mounted Instrument Panel

Start Date: 2/04/10

Required Date: 2/05/10

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS24693-C272

tl

Purchased

No

110

Each

1,424.000

8.0000



Screw



10-2-10 SP

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

1424

17137

519

17831

520

8814

3

8815

31

9063

51

9370

300

8

MS27039-I-17

tl

Purchased

No

110

Each

94.0000

2.0000



Screw



10-2-18

SP (X)

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

94

11540

94

2

February 4, 2010 10:36:53 AM

Shop Packet Print

Page 4

# Picklist Print

February 4, 2010 10:36:54 AM

Work Order ID: 55906



Parent Item: D412-761-047



Parent Item Name: Door Mounted Instrument Panel

Start Date: 2/04/10

Required Date: 2/05/10

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-1-27 <i>xl</i>  Screw		Purchased	No			110	Each	96.0000	2.0000		10-2-10 <i>sl</i>	

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

96

110606

96

110

Each

2,803.000

8.0000

*2*

10-2-18 *sl*

*(24)*

MS21042L3 *x4*



Nut

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2803

110844

35

111274

27

111668

52

112314

289

~~112285~~

498

*m112385*

113523

202

*26*

113537

700

113644

1000

# Picklist Print

February 4, 2010 10:36:54 AM

Page 6

Work Order ID: 55906



Parent Item: D412-761-047



Parent Item Name: Door Mounted Instrument Panel

Start Date: 2/04/10

Required Date: 2/05/10

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21919-WDG8

12

Purchased

No

110

Each

85.0000

4.0000



10-2-10

SL

SW

Clamp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

85

100202

84

4535

1

4

February 4, 2010 10:36:54 AM

Shop Packet Print

Page 6



# REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D412-761

Page 8 of 11

## 5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X					D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X	1			D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		X			D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			X		D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1				X	D412-761-049	ARMREST KIT, LH
	1				D3589-041	LATCH ASSEMBLY
	1				D3589-047	FORWARD GUIDE
	1				D3589-049	AFT GUIDE
	2				MS16997-22	SCREW
	2				AN960JD6L	WASHER
	2				MS21042L06	NUT
		1			D3676-1	LARGE BUBBLE WINDOW
		1			D3678-1	PLACARD
		1			D3678-3	PLACARD
		1			D3700-1	INBOARD WINDOW DOUBLER
		1			D3700-3	OUTBOARD WINDOW DOUBLER
		1			D3701-1	FLOOR DOUBLER
		1			D3702-1	FORWARD DOUBLER
		1			D3703-1	AFT DOUBLER
		1			D3703-3	AFT CORNER DOUBLER
		1			D3703-5	AFT CAP
		1			D3704-1	ESCUTCHEON
		1			D3704-3	ESCUTCHEON
		1			D3708-1	ANGLE
		1			D3708-3	ANGLE
		1			D3709-1	ANGLE
		1			D3709-3	ANGLE
		1			D3802-1-135	SEAL
		1			DT9458	CUTTING TEMPLATE
		26			AN3-7A	BOLT
		52			AN960JD10	WASHER
		26			MS21042L3	NUT
		1			MS24694-C5	SCREW (OR MS24694-S5)
		1			MS24694-C13	SCREW (OR MS24694-S13)
			1		D3705-041	INSTRUMENT PANEL ASSEMBLY
			1		D3705-043	* INSTRUMENT PANEL WELDMENT
			1		D3335-1	* SPRING
			1		D3705-5	* ACCESS PANEL
			1		D3706-5	* PIN
			2		D3707-3	* MOUNTING LUG
			4		AN526C1032R6	* SCREW
			1		AN960JD516	* WASHER
			1		MS171498	* SPRING SLOTTED PIN
			4		MS24693-C272	* SCREW (OR MS24693-S272)

\*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 9)

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Revision: D

Date: 09.06.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

5

(CONTINUED FROM PAGE 9)

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				11	AN3-6A	BOLT
				1	AN6-26	BOLT
				1	AN310-6	CASTELLATED NUT
				11	AN960JD10	WASHER
				1	AN960JD616L	WASHER
				2	NAS1515H6L	WASHER
				1	MS24665-302	COTTER PIN
				3	MS21071L3	ANCHORNUT
				8	MS21075L3	NUTPLATE

## 6.0 PARTS LIST, OPTIONAL VENT KIT

QTY -141	PART NUMBER	DESCRIPTION
X	D412-761-141	VENT KIT
4	D3932-1	SNAP VENT

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries